

**FURTHER DETAILS REGARDING MAIN TOPICS OF
PROGRAMME No. 01/2020(Item No.11)**

DREDGER CLEANER

IRRIGATION

(Category No.058/2019)

Basic electricity

Electricity principles Ohm's law, Power, Energy. Voltmeter, ammeter, Ohmmeter Multimeter, Conductors & insulators, Length vs. resistance, Resistor, Fuses & circuit breakers, Resistors in Series circuits, Parallel circuits and Series-parallel circuits, Capacitors and its applications, Capacitors in series and parallel.

Batteries & cells

Description of Chemical effects, Batteries & cells, Lead acid batteries Introduction to Hydraulics & Pneumatics: -Definition of Pascal law, viscosity. Description, symbols and application in automobile of Gear pump-Internal & External, single acting, double acting Pressure relief valve, Non return valve, Flow control valve used in automobile. Pneumatic Symbols, Description and function of air Reciprocating Compressor.

Introduction to Engine

Description of internal combustion engines, Classification of IC engines, Principle & working of 2&4-stroke diesel engine, differentiate between 2-stroke and 4 stroke.

Diesel Engine Components

Description and Constructional feature of Cylinder head, Type of Diesel combustion chambers, Effect on size of Intake & exhaust passages, Head gaskets. Description and Function of Engine Valves, materials, Type of valve operating mechanism, Importance of Valve seats, importance of Valve rotation, Valve stem oil seals, size of Intake valves, Valve trains, Valve-timing diagram, concept of Variable valve timing. Description of Camshafts & drives, Description of Overhead camshaft, importance of Cam lobes, Timing belts & chains, Timing belts & tensioners. Description & functions of different types of pistons, piston rings and piston pins and materials. Used recommended clearances for the rings and its necessity precautions while fitting rings, common troubles and remedy. Compression ratio. Description & function of connecting rod, importance of big-end split obliquely, Materials used for connecting rods big end & main bearings. piston pins and locking methods of piston pins. Description and function of Crank shaft, camshaft, Engine bearings- classification and location- materials used & composition of bearing materials- Shell bearing and their advantages- special bearings material for diesel engine application bearing failure & its causes-care & maintenance. Crank-shaft balancing, Firing order of the engine, Description and function of the fly wheel and vibration damper. Crank case & oil pump, gears timing mark, Chain sprockets, chain tensioner etc. Description of Cylinder block, Cylinder block construction, and Different type of Cylinder sleeves (liner).

Need for Cooling systems

Heat transfer method, Boiling point & pressure, Vehicle coolant properties and recommended change of interval, Different type of cooling systems, Radiator, Coolant hoses, Water pump, Cooling system thermostat, Cooling fans, Temperature indicators, Radiator pressure cap, Recovery system, Thermo-switch.

Need for lubrication system

Functions of oil, **Viscosity** and its grade as per SAE , Oil additives, Synthetic oils, **The lubrication system**, Splash system, **Pressure system**, Description and function of **Sump**, Oil tank, Pickup tube, different type of Oil pump & Oil filters Oil pressure relief valve, Spurt holes & galleries, Oil indicators, Oil cooler.

Intake & exhaust systems

Description of Diesel induction & Exhaust systems. Description & function of air compressor, exhauster, Super charger, Intercoolers, turbo charger, variable turbo charger mechanism. Description and function of Air cleaners, Different type air cleaner, Description of Intake manifolds and material, Description and function of Exhaust manifold, Exhaust pipe, Extractors, Mufflers- Reactive, absorptive, Combination., **Catalytic** converters, Flexible connections, Ceramic coatings, Back-pressure, Electronic mufflers.

Diesel Fuel Systems

Description and function of Diesel fuel injection, fuel characteristics, Description and function of Diesel tanks & lines, Diesel fuel filters, water separator, Lift pump, Plunger pump, Priming pump, Inline injection pump, Distributor-type injection pump, Diesel injectors, Glow plugs, Cummins & Detroit Diesel injection. Electronic Diesel control systems, Common Rail Diesel Injection (CRDI) system, Hydraulically actuated electronically controlled unit injector (HEUI) diesel injection system. Sensors, actuators and ECU (Electronic Control Unit) used in Diesel Engines.

Emission Control

Combustion, Combustion chamber design. Characteristics and Effect of Hydrocarbons, Hydrocarbons in exhaust gases, Oxides of nitrogen, Carbon monoxide, Carbon dioxide, Sulphur content in fuels Description of Evaporation emission control, Catalytic conversion, Closed loop, Crankcase emission control, Exhaust gas recirculation (EGR) valve, Controlling air-fuel ratios.

Description of charging circuit

Operation of alternators, regulator unit, ignition warning lamp- troubles and remedy in charging system.

Description of starter motor circuit

Constructional details of starter motor solenoid switches, common troubles and remedy in starter circuit.

Troubleshooting : Causes and remedy for Engine Not starting - Mechanical & Electrical causes, High fuel consumption, Engine overheating, Low Power Generation, Excessive oil consumption, Low/High Engine Oil Pressure, Engine Noise.

Braking Systems

Principles of braking, Drum & disc brakes, Hydraulic pressure & force, Brake pad, Regenerative braking. Brake type - principles, Air brakes, Exhaust brakes, Electric brakes, Parking brakes, Engine brakes, Park brake system Brake pedal, Brake lines, Brake fluid, Bleeding, Master cylinder, Divided systems, Tandem master cylinder, Power booster or brake unit, Hydraulic brake booster, Electro hydraulic braking (EHB), Brake light switch ,Drum brake system, Brake linings & shoes, Back plate, Wheel cylinders.

Steering Systems

Function of Steering systems, Rack-and-pinion steering system, Recirculation ball & nut steering system.

Clutches & Manual Transmissions

Single-plate clutches, Multi-plate clutches, Operating mechanisms , Pressure plate, Throw-out bearing. Gear ratios, Compound gear trains, Gear selection, Bearings, Oil seals & gaskets, Automated Manual Transmission (AMT), Gearbox layouts, Transaxle designs, Gearbox operation, Transaxle, Synchromesh unit. Gear shift mechanism, Final Drive & Drive Shafts - Basic layouts Front-wheel drive layout, Rear-wheel drive layout, Four-wheel drive layout ,All-wheel drive layout, Front-wheel drive, Front-wheel drive shafts, Front-wheel final drives, differentials
Rear-wheel drive- Propeller shaft, Hydraulic system & controls, Spool valves, Regulating or flow control valves, Control valves, Orifices Valve types & functions- Basic valve action, Regulator & control valves, Shift& governor valves Pressure regulation- The primary regulating valve, Line pressure variation, Modulator valve pressure.

Suspension Systems

Principles of suspension, Suspension force, Un sprung weight, Wheel unit location, Dampening. Types of suspension-Suspension systems, Solid axle, Dead axle.

NOTE: - It may be noted that apart from the topics detailed above, questions from other topics prescribed for the educational qualification of the post may also appear in the question paper. There is no undertaking that all the topics above may be covered in the question paper